

# Technical Data Sheet

# Polar Cast Lam Gloss™



## **Product Description**

Polar Cast Lam Gloss™ is a 30µ (1.2mil) clear gloss finish cast PVC laminating film coated on one side with a permanent solvent based acrylic adhesive, this is protected by a white one side siliconised clay coated Kraft paper. The adhesive has a high cohesive strength and good water resistance giving a strong and reliable bond to the desired substrate.

### **Applications**

Polar Cast Lam Gloss™ is designed for use as an ultra thin overlaminating film ideal for vehicle wraps and for laminating UV printed images. Not suitable for printing.

Please note Drytac Europe provides this information as a guideline only, if in any doubt please consult Drytac Europe and carry out relevant tests with samples.

#### **Product Structure**

Film:	30μ Clear Gloss Cast Soft PVC	ar Gloss Cast Soft PVC	
Adhesive:	Permanent Solvent Based Acrylic	] ↓ ≝ ਾ	
Release Liner:	140gsm White One Side Siliconised Clay Coated Paper		

#### **General Properties**

Film Thickness 30µ Adhesive Layer 20µ

Outdoor Durability 7 years (vertical exposure, mid European climate)

Minimum Application Temp. >10°C

Service Temperature Range -20°C to 130°C

Shelf life 36 months in original packaging

Storage Conditions 20°C to 24°C; 45% to 55% Relative Humidity

#### **Process Settings**

Roller Laminator	Vacuum Press
Temp: Room temp to 49°C (120°F) Speed: 0.3m to 2.5m (1ft to 8ft) per minute	n/a

Specifications subject to change without notice.

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http://www.drytac.com March 2015